

## Safety Measures & Awards



**SAFETY**  
**It's your life!**



**“Safety – it's your life!” is the slogan behind our global campaign for occupational safety at Voith Industrial Services. We are constantly optimizing occupational safety with regular training, safety discussions and accident analyses. Our impressively low accident figures and the numerous safety awards that we get from our customers show that we have chosen the right path with our integrated safety management.**

The work in and at industrial production facilities is not without its dangers: activities at dizzying heights, with hazardous materials, under time pressure or with overhead loads and with equipment that often weighs several tons are not unusual.

For this reason, safety is one of the most important issues in the area of technical industrial services. Along with our customers, we at Voith Industrial Services also place the highest value on the safety of our employees. Our safety philosophy is anchored in our corporate objectives and the activities in support of occupational safety are inherent parts of all work processes.

### **Occupational Safety Management System**

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We strive to continuously improve our occupational safety and to prevent accidents. The following measures are integrated worldwide and are consistently implemented. Our locations are certified for this.

## Voith Safety Philosophy

1. All accidents can be prevented.
2. Management is responsible for the prevention of accidents.
3. Safe work is a must for the workplace.
4. Inclusion of all employees is the task of management.
5. All work must be safe.
6. Management checks occupational safety through the use of audits.
7. All employees are trained in occupational safety.

## Training

“Like our customers, we take the approach that every accident can be prevented. Sensitized and well-trained employees are the key to this,” says Martin Karges, Manager of Voith Industrial Services GmbH.

We require that our employees show a clear commitment to occupational safety and instruct them in accordance with our occupational safety annual action plan:

- Initial safety instruction
- Safety information sheet
- Monthly safety instruction
- Start work safety card: Instruction in danger awareness for safe work preparation

## Audits

Regular internal and external audits are carried out for adherence to QHSE standards.

Internally, regular QHSE inspections of the work stations and safety discussions are carried out, among other things. Customer evaluations are done on the basis of audits, discussions, pre-qualification documents, project safety plans, QHSE presentations and job site forms. In addition, adherence to the SCC rules and standards we are certified for, are checked by independent auditors.

## Accident Analyses

Since introduction of the “Safety – It’s your life!” initiative, we have cut the rate of our accident frequency (= number of accidents per million working hours) by 85%. We are thus better than the industry-wide average. Lowering the accident frequency over the long term to less than two is anchored in our strategy.

## QHSE Organization

The firm anchoring of the issues of quality, health, safety and environment in Voith’s company organization is demonstrated by the fact that our process-oriented safety management system is integrated at all levels. Regular reporting up to management level is important for this.

## Safety Equipment

Voith has an extensive selection of safety equipment that is available at all times and accessible to all employees. The equipment is regularly checked at firmly defined intervals as to its fitness for use.

## Certifications and Awards

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Certifications underscore the proper and safety-oriented implementation of our services. Along with our numerous awards, they confirm and document the trust our customers have in Voith Industrial Services.

### Our Occupational Safety Certifications

- **BS OHSAS 18001:2007** Occupational safety management system
- **SCC<sup>P</sup>:2011** Safety certificate – contractors in the petrochemical industry
- **SCP:2011** Safety certificate – personnel services

### Our Awards (excerpt)

- 2007 & 2008 BP
- 2004 & 2008 Total
- 2004 – 2008 Lyondell
- 2010 ConocoPhillips
- 2011 Esso Fawley
- 2011 Raffiniere Heide
- 2011 Petroplus
- 2010 & 2011 Shell
- 2010 & 2011 ExxonMobil
- 2012 MiRO

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Engineered Reliability