



**QUALIFICATION TEST RECORD
(QTR)
NORSOK M-650**

QTR NO:QTR F1-01

REV NO:0

Manufacturer Name / Address	FLOW LINK SYSTEMS PRIVATE LIMITED - FOUNDRY UNIT- 1 189/1A-C,Uthupalayam,Avanashi Road,Arasur,Coimbatore-641407. Tamil Nadu, India .PH:0422-2360707, 0422-2360011	
Web Page:	www.flowlinksystems.com	
Reference Standard	NORSOK M-650, Edition 4	
Material Designation and MDS No:	ASTM A890/A995 Gr 4A ; UNS J92205 NORSOK M630 EDITION 6 MDS-D46-Rev 5	
Manufacturing Summary DOC. No:	MS F1 01	REV NO: 0
Products and Manufacturing Process:	Castings of Carbon steel, Stainless steel, duplex and super duplex stainless steels. Sand moulding with No Bake(Ester cured phenolic resin)	
Mandatory Conditions and Subcontractors:	TESTING: Chemical, Mechanical Testing, Micro Structure, Ferrite and corrosion testing carried out at COMMANDO LAB - COIMBATORE - Accredited to ISO 17025. Radiography Examination by M/s.SITAS	
Other Information:	White pickling and passivation done	
Validity:	5 Years from the date of signing of QTR.	

TEST AND QUALIFIED THICKNESS AND WEIGHT

PRODUCTS AND MANUFACTURING PROCESS:	TEST RECORD NO	TESTED THICKNESS MM	QUALIFIED THICKNESS MM	TEST PIECE WEIGHT Kg	QUALIFIED WEIGHT Kg
STEEL CASTINGS	MTR# NOR/TC/01,Sec4 of QTR F1-01	120	Up to 120	585	All

QUALIFICATION / ACCEPTANCE SIGNATURES



S.RAGHU
S.RAGHU 22/07/20
Prepared by/ Date

S.SUDHAKAR
S.SUDHAKAR 22/7/20
Checked by / Date

The manufacturer and this QTR are evaluated and found to be in compliance with the requirements of NORSOK M-650 for supply of the above listed products and materials. This acceptance does not exempt from his responsibility to ensure that this qualification is valid for his products within the essential variables of NORSOK M-650



Qualified / Accepted by

[Signature]
Signature / Date

Qualified / Accepted by

Signature / Date