

		QUALIFICATION TEST RECORD (QTR) NORSOK M-650			QTR NO:QTR F1-03	
					REV NO:0	
Manufacturer Name / Address	FLOW LINK SYSTEMS PRIVATE LIMITED - FOUNDRY UNIT- 1 189/1A-C,Uthupalayam,Avanashi Road,Arasur,Coimbatore-641407. Tamil Nadu, India .PH:0422-2360707, 0422-2360011 Web Page: www.flowlinksystems.com					
Reference Standard	NORSOK M-650, Edition 4					
Material Designation and MDS No:	ASTM A890/A995 Gr 6A ; UNS J93380 NORSOK M630 EDITION 6 MDS-D56-Rev 5					
Manufacturing Summary DOC. No:	MS F1 03					REV NO: 0
Products and Manufacturing Process:	Castings of Carbon steel, Stainless steel, duplex and super duplex stainless steels. Sand moulding with No Bake(Ester cured phenolic resin)					
Mandatory Conditions and Subcontractors:	TESTING: Chemical, Mechanical Testing, Micro Structure, Ferrite and corrosion testing carried out at COMMANDO LAB - COIMBATORE - Accredited to ISO 17025. Radiography Examination by M/s.SITAS					
Other Information:	White pickling and passivation done					
Validity:	5 Years from the date of signing of QTR.					
TEST AND QUALIFIED THICKNESS AND WEIGHT						
PRODUCTS AND MANUFACTURING PROCESS:	TEST RECORD NO	TESTED THICKNESS MM	QUALIFIED THICKNESS MM	TEST PIECE WEIGHT Kg	QUALIFIED WEIGHT Kg	
STEEL CASTINGS	MTR # NOR/TC/03,Sec 4 of QTR F1-03	120	Up to 120	585	All	
QUALIFICATION / ACCEPTANCE SIGNATURES						
		 Prepared by/ Date 22/07/20		 Checked by / Date 22/7/20		
The manufacturer and this QTR are evaluated and found to be in compliance with the requirements of NORSOK M-650 for supply of the above listed products and materials. This acceptance does not exempt from his responsibility to ensure that this qualification is valid for his products within the essential variables of NORSOK M-650						
R.DHARANI PATIL Qualified / Accepted by			 Signature / Date			
Qualified / Accepted by			Signature / Date			