



# CERTIFICATE

Welding of railway vehicles and  
components according to EN 15085-2

ZE-16083-01-00-EN15085-2016.0106.007

DVS ZERT GmbH hereby certifies that the welding company

**J.M. Voith SE & Co. KG**  
**Division Turbo**  
**Mobility Werk Heidenheim**  
**Alexanderstraße 2**  
**89522 Heidenheim**  
**Germany**

fulfills the requirements  
for the scope according to


**EN 15085-2 classification level CL1**  
**in the type of activity D, P, M, S**

in the range indicated in the annex.

validity: 2022-04-25 until 2025-03-26

Düsseldorf, 2022-04-25  
Place and date of issue

Lead auditor: Dipl.-Ing. (FH) EHLER

  
Dipl.-Ing. GURSCHKE  
Head of certification body



## Scope of the certificate

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### Scope:

Welding process according to EN ISO 4063	Material group according to CEN ISO/TR 15608	Dimensions	Remarks
135	1.2	t = 2 - 10 mm D = 24 - 120 mm	FW, BW
141	1.2	t = 2 - 10 mm D = 24 - 120 mm	FW, BW
912	1.1	t = 1 - 3 mm D = 11 - 44 mm	FW, BW

### Area of Application:

- New build of components for railway vehicles
- Repair of components for railway vehicles
- Classification level CL 1 according to DIN 27201-6 for repairing

### Responsible welding coordinator(s):

Eugen Klaiber, IWE born: 1964-04-29  
Gheorghe Silviu Halmaghi, IWE born: 1962-10-21

### 1st deputy(ies) of the responsible welding coordinator(s):

Christian Straub, IWE born: 1986-06-29  
Markus Reim, IWT born: 1977-04-17

### Others deputies:

Torsten Penzkofer, IWS born: 1969-08-06  
Werner Abele, IWS born: 1970-11-29  
Wolfgang Steck, EWE born: 1968-10-04

### Remarks:

other workshops:  
J.M. Voith SE & Co.KG  
Mobility Werk Heidenheim  
Zoeppritzstraße 79  
089522 Heidenheim-Mergelstetten

RWC Mr. Klaiber is responsible for the activities P, M, and S  
RWC Mr. Halmaghi is responsible for the activities D  
DWC Mr. Reim is responsible for the activities P, M, and S  
DWC Mr. Straub is responsible for the activities D

### Register no.:

DVSZERT/15085/CL1/106/16/22

### General provisions:

The General Terms and Conditions of the DVS ZERT GmbH apply in the currently valid version.

