

## Information about the new document number logic structure

Dear Madam or Sir,

Within Voith Turbo a new structure for document number logic is implemented, from February 10, 2020. Hereby, we kindly inform you about the following changes:

- The number format of our documents is adjusted and the number equity of documents with corresponding material is removed.

Please note that the document numbers on the drawings will no longer match the material numbers in the future. This is especially of high importance when marking the parts: **Always the material numbers must be marked on the parts!**

### **Example:**

#### Old Procedure:

Material number: 172 123456 10 (to be marked on the part)

Document number: 172 123456 10 (on the drawing)

#### New Procedure:

Material number: 172 123456 10 (to be marked on the part)

Document number: 3172-081501 (on the drawing)

- Changes that were previously represented with an index change (by increasing the final drawing number) will be marked with version information or with a completely new document number in the future.

At the same time the following change is implemented:

- Material data are taken out from the drawings and are listed exclusively in our RFQ's or Purchase Orders; inclusive possible alternatives.

The new number logic will only find use in case of changes of documents and if new documents are created. For already existing documents in our system, the previous number format will remain unchanged.

You will find further information on our homepage, [www.voith.com](http://www.voith.com). Please follow the menu "About us" and go the "Supplier ecosystem".

Please do not hesitate to contact your respective Material Group Manager, if you have any questions.

Sincerely yours,

VT Global Purchasing

## Example

New document number logic

	OLD	NEW																																								
<b>Material-number</b>	<b>172 123456 10</b> (to be marked on the part)																																									
<b>Document number</b>	<span style="color: green;">PPP</span> <span style="color: blue;">ZZZZZZ</span> <span style="color: red;">XX</span> <span style="color: green;">172123456</span> <span style="color: red;">10</span>	<span style="color: green;"><u>3</u>PPP</span> <span style="color: blue;">-ZZZZZZ</span> <span style="color: green;"><u>3</u>172-654321</span>																																								
	<div style="display: flex; justify-content: space-around;"> <div style="text-align: center;"> <p>172 123456 10   Mat</p> <p>Change</p> <p>172 123456 10   Z01</p> <p>172 123457 10   TED</p> <p>900 345678   B+L</p> </div> <div style="text-align: center;"> <p>172 123456 10   Mat</p> <p>3172-654321   Z01</p> <p>3172-065465   TED</p> <p>900 345678   B+L</p> </div> </div> <div style="display: flex; justify-content: space-around; margin-top: 20px;"> <table border="1" style="width: 45%;"> <tr><td colspan="2">Language DE</td><td>CAD</td><td>Released for micro. F</td></tr> <tr><td>Chamfers ISO 13715</td><td>Dev. tolerances ISO 2768-mS-E</td><td>Surface quality Ra, in µm 4,4</td><td>Scale of orig. 1:1</td></tr> <tr><td>ISO 14405 Size</td><td>ISO 1302</td><td>Material <span style="border: 1px solid red; border-radius: 50%; padding: 2px;">EN AC-ALSi10Mg(Cu)ST6</span></td><td>Mass 58,500 kg</td></tr> <tr><td colspan="4">Title: Getriebegehäuse</td></tr> <tr><td colspan="3">Drawing No. / Desc-No. <span style="border: 1px solid red; border-radius: 50%; padding: 2px;">17212345610</span></td><td>Sheet 1 of 2</td></tr> </table> <table border="1" style="width: 45%;"> <tr><td colspan="2">Language DE</td><td>CAD</td><td>Released for micro. F</td></tr> <tr><td>Chamfers ISO 13715</td><td>Dev. tolerances ISO 2768-mS-E</td><td>Surface quality Ra, in µm 4,4</td><td>Scale of orig. 1:1</td></tr> <tr><td>ISO 14405 Size</td><td>ISO 1302</td><td>Material <span style="border: 1px solid red; border-radius: 50%; padding: 2px;">EN AC-ALSi10Mg(Cu)ST6</span></td><td>Mass 58,500 kg</td></tr> <tr><td colspan="4">Title: Getriebegehäuse</td></tr> <tr><td colspan="3">Drawing No. / Desc-No. <span style="border: 1px solid red; border-radius: 50%; padding: 2px;">3172-654321</span></td><td>Sheet 1 of 2</td></tr> </table> </div> <p style="text-align: center; margin-top: 10px;">Mat: Material number   Z01: Drawing   TED: Technical document   B+L: Ordering and delivery regulations</p>		Language DE		CAD	Released for micro. F	Chamfers ISO 13715	Dev. tolerances ISO 2768-mS-E	Surface quality Ra, in µm 4,4	Scale of orig. 1:1	ISO 14405 Size	ISO 1302	Material <span style="border: 1px solid red; border-radius: 50%; padding: 2px;">EN AC-ALSi10Mg(Cu)ST6</span>	Mass 58,500 kg	Title: Getriebegehäuse				Drawing No. / Desc-No. <span style="border: 1px solid red; border-radius: 50%; padding: 2px;">17212345610</span>			Sheet 1 of 2	Language DE		CAD	Released for micro. F	Chamfers ISO 13715	Dev. tolerances ISO 2768-mS-E	Surface quality Ra, in µm 4,4	Scale of orig. 1:1	ISO 14405 Size	ISO 1302	Material <span style="border: 1px solid red; border-radius: 50%; padding: 2px;">EN AC-ALSi10Mg(Cu)ST6</span>	Mass 58,500 kg	Title: Getriebegehäuse				Drawing No. / Desc-No. <span style="border: 1px solid red; border-radius: 50%; padding: 2px;">3172-654321</span>			Sheet 1 of 2
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**P: Prefix** → The digit „3“ is put in front of the old prefix.

**Z: Sequence number** → Sequence number will be incremented per each prefix, independent of type of document.

**X: Index** → The index for a document number no longer exists.

Logic and format of material number unchanged.