



Critical
Product & Service
Certification

CERTIFICATE *of* APPROVED SUPPLIER

Voith Turbo Limited
Greenford

Unit 49, Metropolitan Park, Bristol Road
Greenford, Middlesex
United Kingdom
UB6 8UP

has been assessed and approved

in accordance with the requirements of RISAS/003
for 10 product groups, of which 10 have limitations.

The scope of accreditation is applicable only to the products
identified in the certificate schedule R0051/0014/C0069
Please also see the appendix of the same number,
which details the limitations, if limitations exist.

Full details of the Supplier's approval status and an executive summary
are available to all registered users at www.risas.co.uk



Printed on: 26/04/2021



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CERTIFICATE SCHEDULE

Voith Turbo Limited *Greenford*

Unit 49, Metropolitan Park, Bristol Road
Greenford, Middlesex
United Kingdom
UB6 8UP

SCOPE of APPROVAL

M01 - Running Gear

A - Wheelsets

0008 - Powered Wheelsets

B - Wheelset Components

0523 - Gearwheels *

Eng Change? Expiry Date

24/04/2024

24/04/2024

* Denotes identical to another product



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For details see

www.risas.co.uk



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SCOPE of APPROVAL

M03 - T&RS Mechanical Equipment

B - Couplers

0038 - Bar couplers

0039 - Automatic couplers

Eng Change?

Expiry Date



24/04/2024



24/04/2024

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SCOPE of APPROVAL

M04 - T&RS Electrical Equipment

C - Intercar connections

0059 - Jumpers

0561 - Autocoupler connectors and electrical heads

Eng Change?

Expiry Date



24/04/2024



24/04/2024

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SCOPE of APPROVAL

M06 - T&RS diesel traction equipment

B - Cooler groups & radiators
0566 - Hydrostatic

Eng Change? Expiry Date

24/04/2024

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Voith Turbo Limited *Greenford*

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SCOPE of APPROVAL

M07 - T&RS Transmission

A - Gearboxes (Mechanical transmission)

0103 - Gearboxes (mechanical transmission)

0523 - Gearwheels *

B - Gearcases (Electrical transmission)

0523 - Gearwheels *

Eng Change? Expiry Date

24/04/2024

24/04/2024

24/04/2024

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CERTIFICATE SCHEDULE

SCOPE of LIMITATIONS

Product Group

M01-A-0008 - Powered Wheelsets

Details

Subject to a surveillance assessment within 18 months of approval. Approval is for the removal and replacement of bevel gearwheels and the removal and shrink fitting of gearwheels onto solid axles of conventional multiple units. Axles used are limited to free-issue new axles or used axles previously inspected and approved by external bodies qualified for the purpose. Procurement and NDT of axles is excluded. Assembly of other non-gear wheelset items (such as wheels, brake discs, axle bearings) to axles and overhaul of wheelsets is excluded.

M01-B-0523 - Gearwheels *

Subject to a surveillance assessment within 18 months of approval. Approval for removal and replacement of bevel gearwheels for Class 390 and Class 91 locomotives and the removal and shrink fitting of gearwheels onto axles of conventional multiple units.

M03-B-0038 - Bar couplers

Subject to a surveillance assessment within 18 months of approval. Engineering Change approval for Radenton couplers only.

M03-B-0039 - Automatic couplers

Subject to a surveillance assessment within 18 months of approval. Engineering Change approval for Radenton couplers only.

M04-C-0059 - Jumpers

Subject to a surveillance assessment within 18 months of approval.



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CERTIFICATE SCHEDULE

SCOPE of LIMITATIONS

Product Group

M04-C-0561 - Autocoupler connectors and electrical heads

M06-B-0566 - Hydrostatic

M07-A-0103 - Gearboxes (mechanical transmission)

M07-A-0523 - Gearwheels *

M07-B-0523 - Gearwheels *

Details

Subject to a surveillance assessment within 18 months of approval.

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Subject to a surveillance assessment within 18 months of approval. Approval for removal and replacement of bevel gearwheels for Class 390 and Class 91 locomotives and the removal and shrink fitting of gearwheels onto axles of conventional multiple units.

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